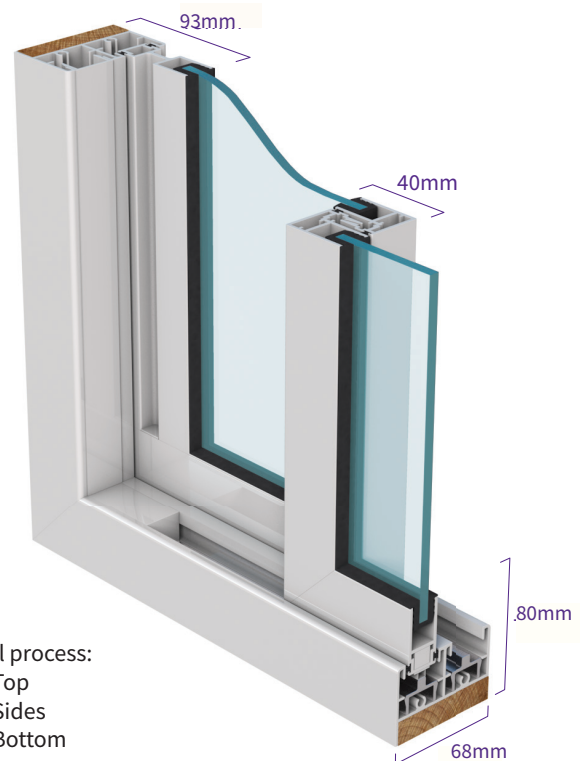
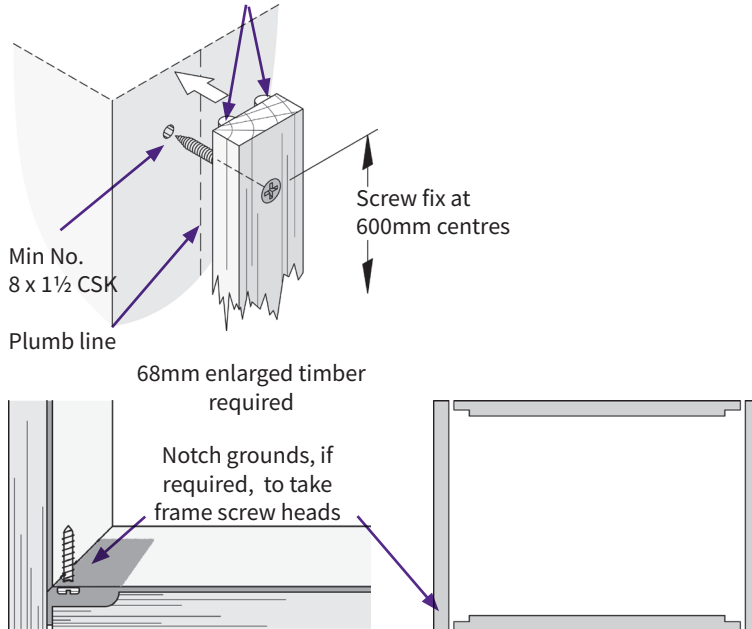


## This is a typical fixing detail for Series 80 heavy duty horizontal sliding units

### 1. TIMBER GROUNDS

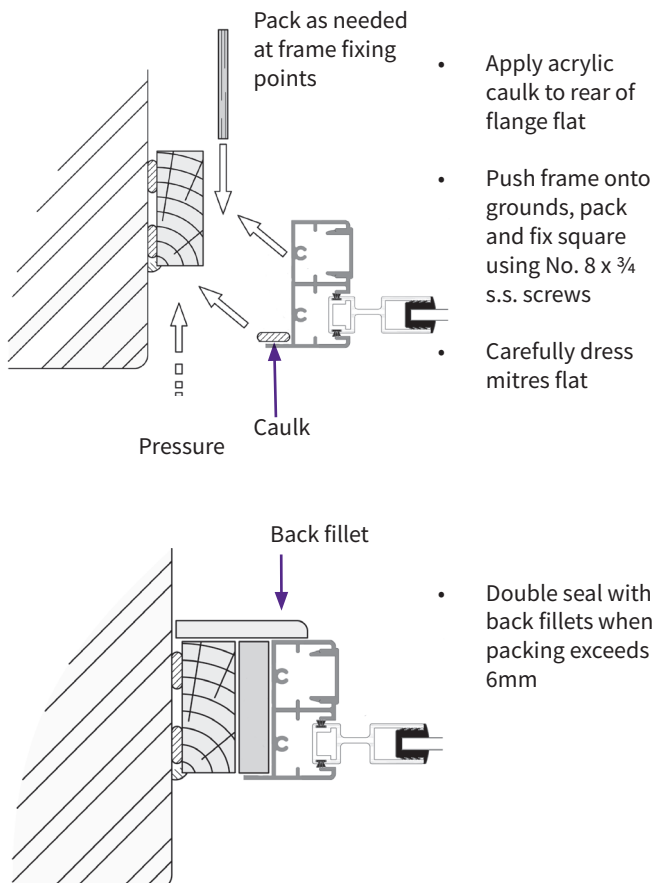
Apply generous joint of acrylic caulk to ensure seal



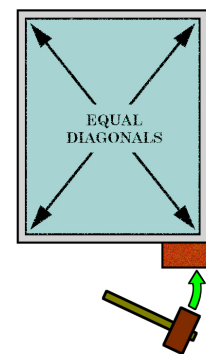
Install process:

1. Top
2. Sides
3. Bottom

### 2. ALUMINIUM FRAME



### 3. HORIZONTAL SLIDING SASHES



- Insert sashes and 'square' as necessary using wooden block and hammer
- Vacuum and clean running tracks
- Lubricate with silicone release spray as required
- Clean down frame and glass