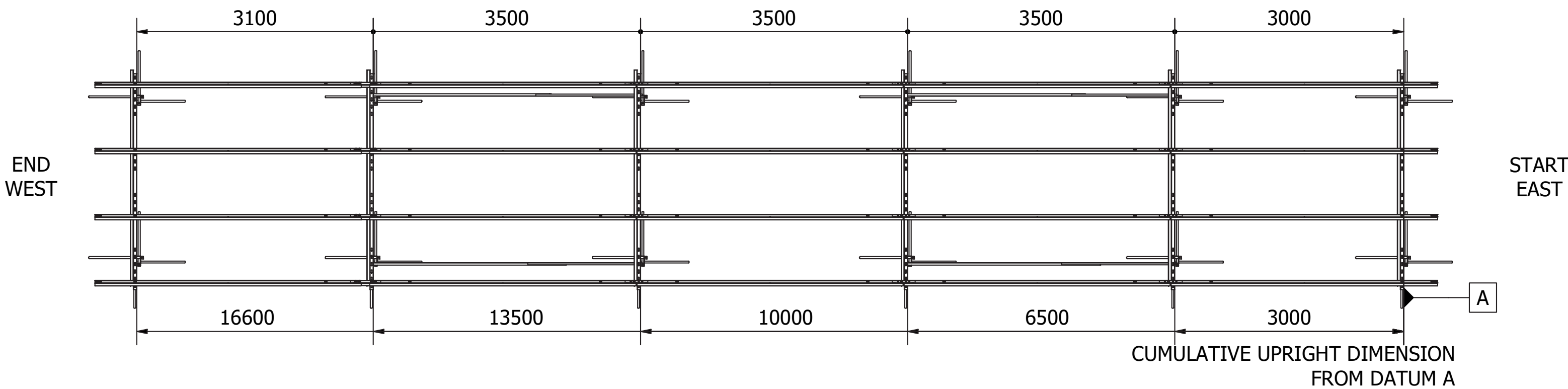
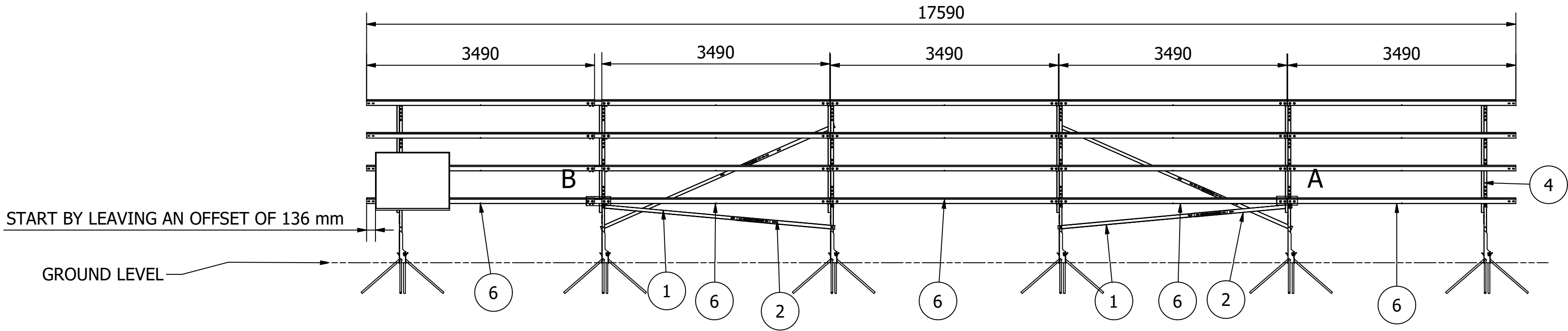
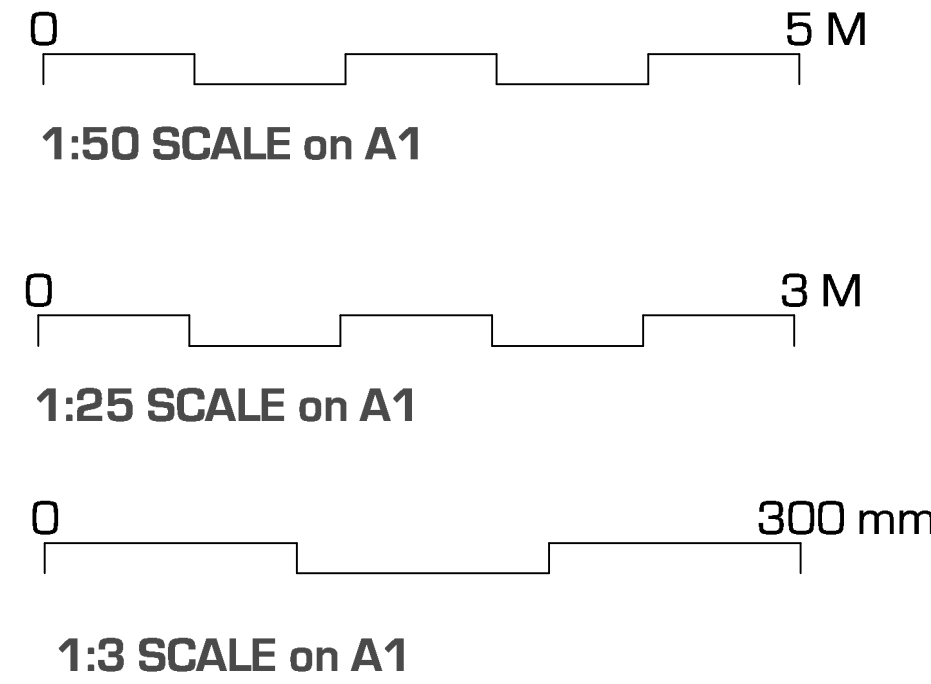
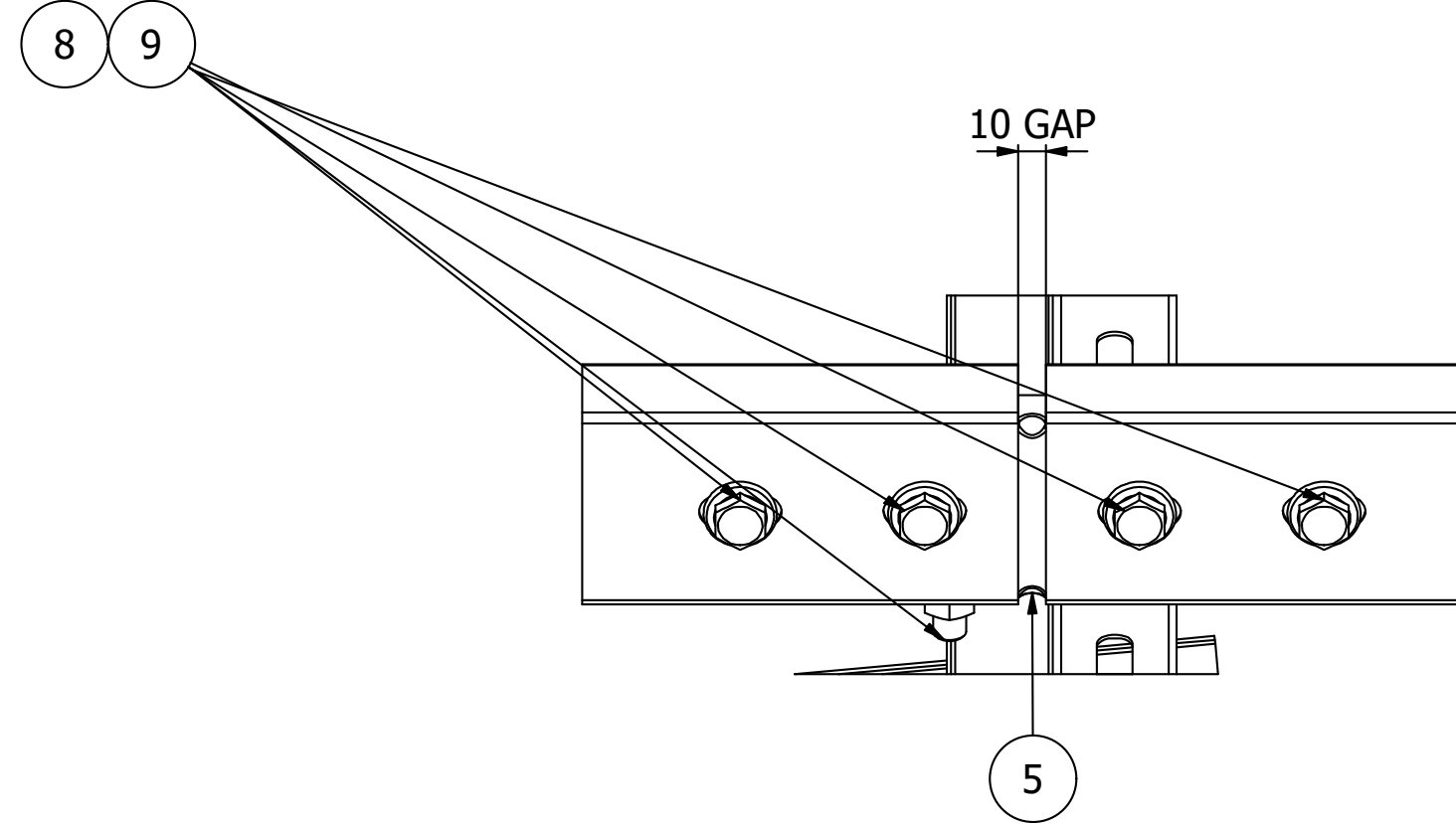




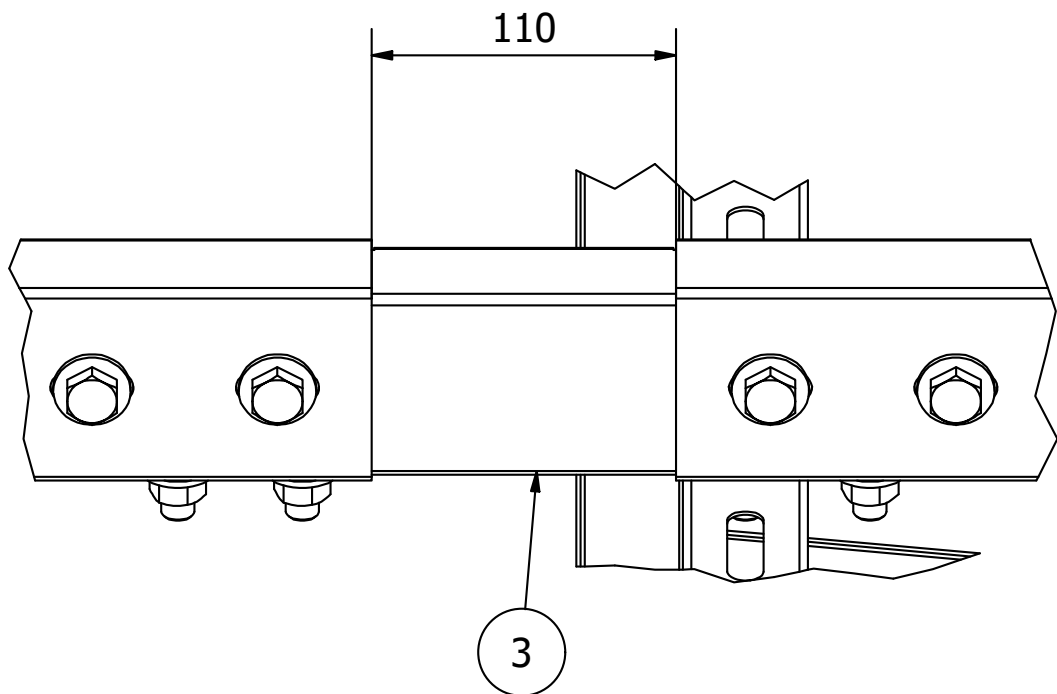
PLAN VIEW 1:50
SHOWING PILE POSITIONS



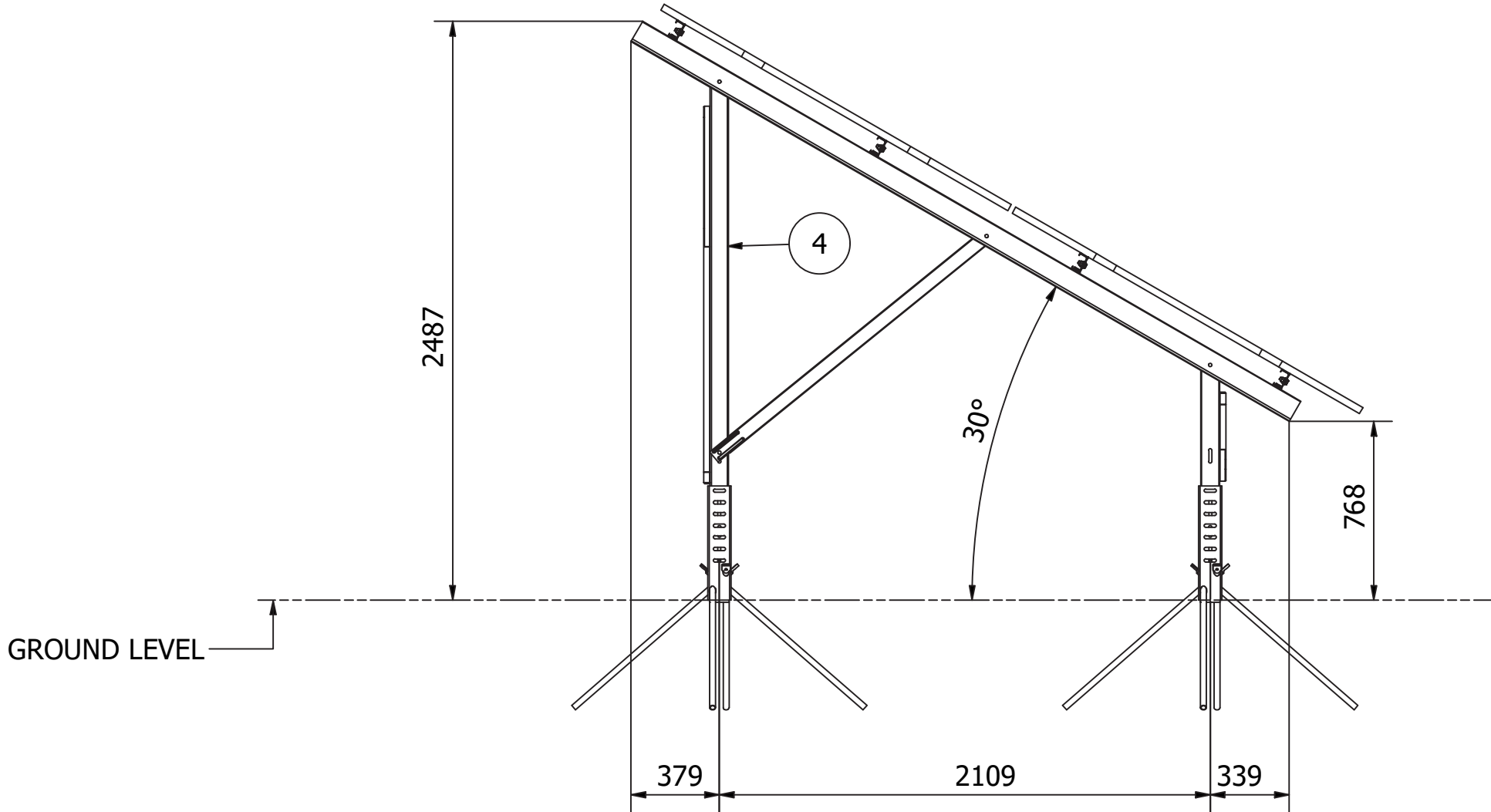
FRONT VIEW 1:50
SHOWING PURLIN POSITIONS



DETAILED VIEW A (1 : 3)
TYP ALL POSNS

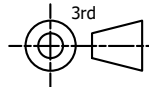


DETAILED VIEW B (1:3)
TYP ALL POSNS



SIDE VIEW 1:25
SHOW UPRIGHT POSITIONS

IMPORTANT NOTE:
1. PANEL CLAMPING ZONE ADHERENCE IS THE RESPONSIBILITY OF INSTALLER
PURLIN POSITION CAN BE ADJUSTED TO SUIT PANEL MANUFACTURER'S CLAMPING ZONE
REFER TO THE PANEL MANUFACTURER SPECIFICATIONS FOR CLAMPING INFORMATION.
2. DRAWING DOES NOT INCLUDE BRACINGS, PLEASE REFER TO THE INSTALLATION GUIDE.

PARTS LIST							
ITEM	QTY	PART NUMBER	DESCRIPTION				
1	4	0000-WBR-005	Internal Wind Brace 51x29x1.45mm 2600L				
2	4	0000-WBR-001	External Wind Brace 57x26x1.45mm 1500L				
3	4	0000-JRC-106	GM EXTENDER JOINER W FIXINGS				
4	6	2 in P - UPA - ADS					
5	12	0000-JRC-105	GM COMMON JOINER 75x34x20x1.45 300L				
6	20	1261-PUR-3490	GM PURLIN 80x40x1.45 3490L				
7	30	2 In P - Solar Panel					
8	60	SPS - M12	Serrated Flange Nut				
9	60	SPS - M12 x 26	Hexagon Serrated Flange Bolt				
All Dimensions are in Millimeters		Debur and Break all Sharp Edges	ECR No.	Description of Change:	Date of Change:	Drawn By:	Checked By:
For Drawing Requirements, Refer to WI-08.03.01 Design Manual			N/A	First drawing, initial issue	12/05/2025	ME	ND
Fabrication Structural Framework Designed I.A.W. EN 1991 1-4:2005+A1 Tolerances (U.O.S.): Linear ±2.0mm Angular ±1.0°		IF IN DOUBT, ASK!	 SOLARPORT SOLAR SYSTEMS LTD The Gore, Gore Cross Business Park Bridport DT9 6JH t. +44 (0)1308 800 501 e. info@solarportsystems.com w. www.solarportsystems.com	Title: 2x15 - X-anchor			
Manufacturing (U.O.S.): Material Lengths ±1.0mm Holes & Slots (Sizes and positioning) ±0.5mm Angular ±1.0°				Drawing No. Modular Library			
Design Code: EN 1990:2002+A1, EN 1991-1-4:2005+A1, Parts 1, 3 & 7 (Eurocodes)				Project No. M231261			
Material: AS PARTS Finish: AS PARTS Weight: N/A				Revision 1		A1	